



SERVICE INSTRUCTIONS

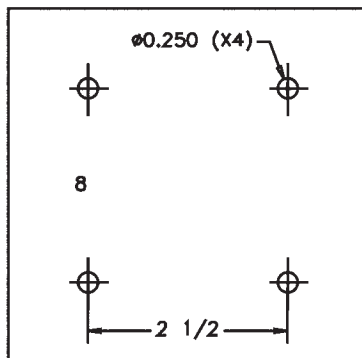
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FIELD REPLACEMENT KIT FOR STEP DOWN TRANSFORMER

480-240/240-120V | 50/60hz | PART# 059642

KIT INCLUDES:

PART #	QTY	DESCRIPTION
059603	1	TRANSFORMER STEPDOWN 480-240V/240-120V
059604	1	SERVICE INSTRUCTIONS
011562	4	WASHER #10 LOCK INTERNAL TOOTH
030850	4	SCREW 10-24 X 1/2" MACH ROUND HEAD
009053	4	NUT 10-24 HEX NICKEL PLATED
021557	4	TERMINAL RING TONGUE INSULATED RED



INSTRUCTIONS:

1. Remove existing transformer.
2. Drill 4 holes $\text{Ø } 0.201$ ".
Use provided template to locate placement of new drill holes. Center the template over the existing holes (allow clearance for new holes). Confirm wires will clear transformer box when connecting to new transformer.
3. Mount the new transformer using the hardware provided.
4. Install the included jumper tabs. Configure to the correct input voltage - 480V or 240V. Install the jumper tabs to configure the output to 120V.
5. Attach wires. Follow the markings on the replacement transformer. Make sure to hook up the transformer "INPUT" ("480/240") to the input wires and the transformer "OUTPUT" ("240/120") to the output wires.
6. Make certain that no exposed conductors are located within $1/4$ " of any sheet metal (boxes, sides, top, bottom, etc.) or walls.

NOTE: Acceptable applications also include stepping down from 440V to 110V or 220V to 110V.

CAUTION:

FAILURE TO HOOK UP TRANSFORMER PROPERLY CAN RESULT IN EITHER THE PRODUCT NOT OPERATING PROPERLY OR IN DAMAGE TO THE PRODUCT.