



SERVICE INSTRUCTIONS

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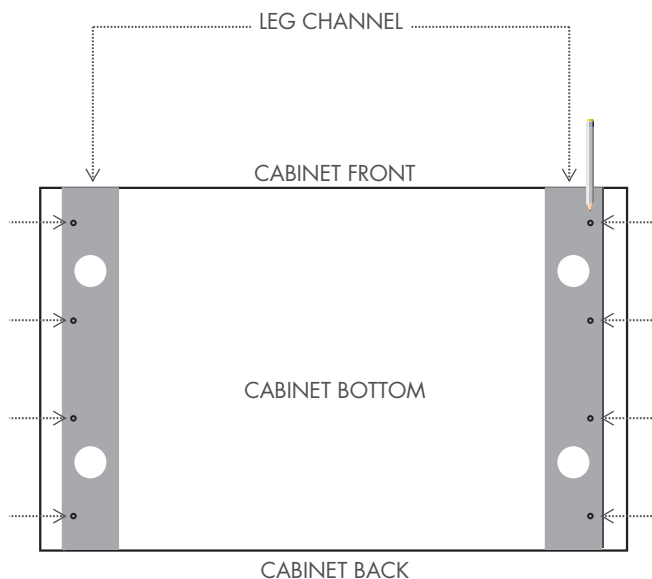
ADDING 2000-MODEL GRIDDLE LEG CHANNELS to a PRE-2000 MODEL GRIDDLE

PART #	QTY.	DESCRIPTION
032328	2	1/4"-20 x 3/4" Hex Screws
031567	2	1/4"-20 Serrated Flange Nut
015262	4	5/16" Self-Tapping Hex Bolt

There are not any holes or pre-existing hardware in the Pre-2000 Model Griddle for attaching the leg channel.

INSTRUCTIONS:

1. Tip the Griddle Cabinet onto its back.
2. Place the leg channel against the cabinet bottom with four (4) small holes on the side of the leg channel up against the cabinet side. Mark the four (4) holes that are against the cabinet sides.
3. Remove the leg channel and drill out the four (4) marked holes to a 1/4" diameter hole. Deburr the drilled holes as needed.
4. Place the leg channel back in the griddle bottom and insert 1/4"-20 Truss Head Screw (part# 034822). Insert this screw from the outside, through the drilled hole in the cabinet side, into the hole in the leg channel. Secure with 1/4"-20 serrated flange nut (part# 031567). If any of the drilled holes do not line exactly, you may have to drill out the clearance with your 1/4" bit.



If working on a Gas Griddle, proceed to step 5.

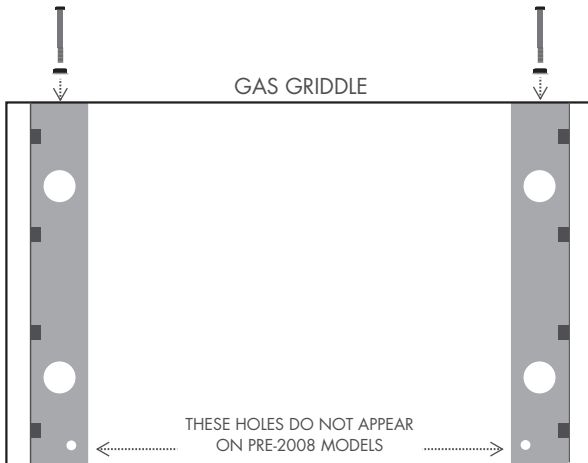
If working on an Electric Griddle, skip to step 6.



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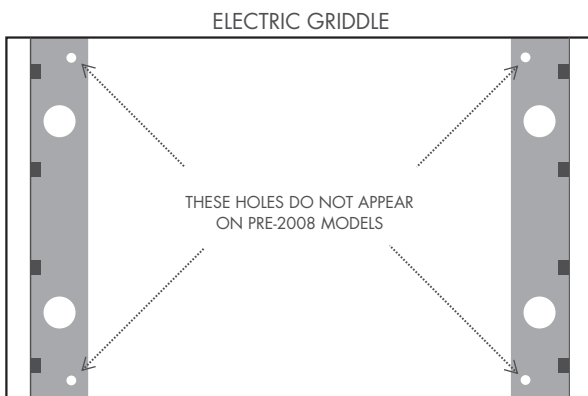
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5. On Gas Griddles, add a $\frac{1}{4}$ "-20 x $\frac{3}{4}$ " Hex Screw through the front edge of the cabinet. On Pre-2000 Model Cabinets, this $\frac{1}{4}$ " diameter hole needs to be drilled in the front edge of the cabinet bottom. Secure with $\frac{1}{4}$ "-20 serrated flange nut (part# 031567).

Near the rear of the leg channel, behind the leg away from the cabinet side, is the hole for running in the $\frac{5}{16}$ "-18 self-tapping Hex Bolt (part #015262).

You will need to drill a $\frac{1}{4}$ " diameter hole in the cabinet bottom and ratchet in the $\frac{5}{16}$ "-18 self-tapping Hex Bolt.



6. On Electric Griddles, the lower heat shield does not allow for the $\frac{1}{4}$ "-20 screws to be added through the front of the cabinet bottom. So on the electric griddles, the additional hardware is two (2) $\frac{5}{16}$ "-18 self-tapping Hex Bolts screwed in through each leg channel into the cabinet bottom (in the hole behind the rear leg and in its corresponding hole located in front of the leg.) Once again, the Pre-2000 Model Griddle cabinets require four (4) $\frac{1}{4}$ " diameter holes drilled into the cabinet bottom.