



SERVICE INSTRUCTIONS

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FIELD REPLACEMENT KIT FOR SECONDARY GAS SOLENOID PART# 037033 PART# 059998 FOR 14" MODEL ONLY

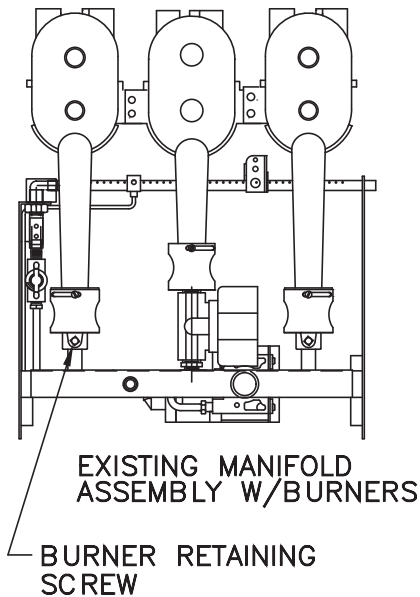


FIG. 1

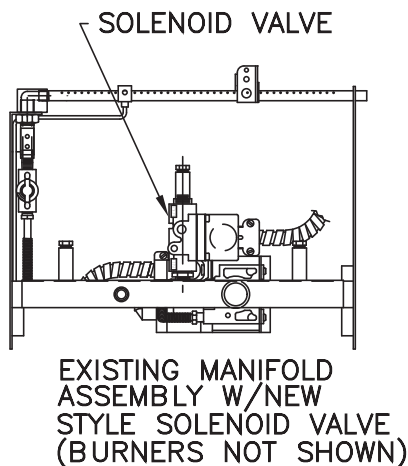


FIG. 2

KIT INCLUDES:

- ▶ Replacement Solenoid
- ▶ Replacement Instructions

INSTALLATION INSTRUCTIONS:

1. Drain the water from the pasta unit.
2. SHUT OFF GAS AT THE MAIN SHUT-OFF VALVE TO THE PASTA UNIT.
3. DISCONNECT ELECTRICAL POWER TO THE PASTA UNIT.
4. Remove 2 screws securing the water level control box to the pasta frame and allow the water level control box to hang by the conduit.
5. Remove the overflow copper tube drain line.
6. Remove the drain tube.
7. Remove the 2 screws at the base of the two outer burners. Remove the 3 burners from the pasta as a unit. Retain the screws for burner installation.
8. Remove junction box cover of the solenoid valve. Label the solenoid valve wire and connections.
9. Disconnect wires and flexible conduit.
10. Remove solenoid valve.
11. Remove the pipe bushing 3/8" x 1/4" black face, orifice holder 1/4" x 1-1/4" pasta, and the orifice burner #36. Save for installation onto the replacement solenoid valve.
12. Install the pipe bushing 3/8" x 1/4" black face, orifice holder 1/4" x 1-1/4" pasta, and the orifice burner #36 onto the new solenoid valve "OUT" end.
13. Install the solenoid valve onto the manifold frame in the same location that the original was removed. The valve orientation is parallel to the frame. (See Fig. 2)

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- 14.** Replace flexible conduit and reconnect wires.
- 15.** Install the burners in the original position. Secure in place with the retained screws.
- 16.** Install the drain valve and drain tube.
- 17.** Install the overflow copper tube drain line.
- 18.** Install 2 screws to secure the water level control box to the pasta frame.
- 19.** Connect the pasta unit to electrical power.
- 20.** Turn on the gas at the main shut off valve to the pasta unit.
- 21.** Check operation of the pasta unit by operating the unit per the instructions in section 3 of users manual.